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240 Watt LPE Series

DC/DC Converter

Typical Unit

Product Overview

The "On-Board" DC/DC Converter is a ruggedized DC-DC power module intended to be permanently installed "on board" a mobile battery system application. The converter module is designed to operate from a 48Vdc (nominal) motive power battery source and provide a 12Vdc (nominal) output (at 20Adc) for power system control electronics. Optimized for harsh environments that require battery operated systems.

Features

- 35Vdc to 60Vdc input range
- 12Vdc (nom) at 20A output
- Thermal management: conduction & convection
- "Flying Lead" cables
- Ruggedized IP67 enclosure
- Enable function
- Overall size L x W x H:
 - 119.3mm x 78.7mm x 39.9mm
 - 4.7" x 3.07" x 1.57"
- Designed to comply with RoHS Directive & REACh Regulations
- RoHS compliant
- UL/CUL/CB 62368-1 Approved

| Model Number | Input voltage | Output voltage | lout |
|--------------|---------------|----------------|-------|
| | (Vdc) | (Vdc) | (Adc) |
| 48S12.20LPE | 48 | 12 | 20 |



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General Conditions (unless otherwise specified)

- Ambient Temperature +25°C Vin typical; Vout nominal load
- Vin typical; Vout nominal load
- With 0.1µF, 10µF, and 22µF capacitors across output pins

INPUT CHARACTERISTICS

| Parameter | Conditions | Min | Nom | Max | Units | | |
|---|----------------------------------|------|------|------|-------|--|--|
| Input Voltage DC Operating Range | Provided by motive power battery | 35 | 48 | 60 | | | |
| Turn-on input voltage ¹ Input rising | | 34.5 | 35.5 | 37 | Vdc | | |
| Turn-off input voltage ¹ | Input falling | 32.5 | 33.8 | 34.5 | | | |
| Input overvoltage protection | Input rising | 61 | 62.5 | 64 | Vdc | | |
| Input Current | 35Vdc Input Voltage | | 7.3 | 7.6 | Adc | | |
| Shutdown mode input power | 48Vdc Input Voltage | | 0.4 | 1 | W | | |
| Input Capacitance | | | | 2.0 | mF | | |

¹Based upon initial 48Vdc motive power battery limits

| OUTPUT CHARACTERISTICS | | | | | | |
|--|-----|---|-------|-------|-------|-------|
| Parameter | | Conditions | Min | Nom | Max | Units |
| Voltage setpoint accuracy | | 48 Vin, 50% load | 11.76 | 12.0 | 12.24 | Vdc |
| Line regulation | | 35 Vin to 60 Vin, FL | -0.15 | | 0.15 | % |
| Load regulation | | 48 Vin, NL load to FL | -1.25 | | 1.25 | % |
| Temperature Coefficient | | | | 0.02 | | %/°C |
| Output Current Capability | | Stable Operation | 0 | | 20.0 | |
| Outrut Droto sties | OCP | Auto reset "hiccup" mode | 25 | | 36 | Adc |
| | S/C | Auto reset "hiccup" mode | 36 | | | |
| Output Protection | OTP | Self-recovery (with hysteresis) ² | | 115 | | °C |
| | | Latching (recycle input to reset) | 13 | 14 | 15 | Vdc |
| Output Ripple | | Zero to Full Load ³ | | | 200 | mVpp |
| Transient Response | | 50% load step, 1A/µsec slew rate load | | 1,000 | 1,300 | mV |
| Turn On (active) delay (Output Delayed Start) | | After each application of 48 Vdc Input power | | 110 | 150 | mSec |
| Output Voltage Rise-Time | | 10-90% of Vo | | | 20 | mSec |
| Efficiency | | Overall Vin and Io operating conditions. | | 94 | | % |

²External case temperature.

³Measurement point at cable/connector termination w/ 0.1µF, 10µF, & 22µF ceramic capacitors in parallel across measurement point; coax to scope without ground loop. BW = 20MHz.

⁴See Figures 1a & 1b for efficiency and power dissipation characteristics over full operating range.



DC/DC CONVERTER

| FEATURES | | | | | |
|---------------------------------|---|-----|-----|------|-------|
| Parameter | Conditions | Min | Тур | Max | Units |
| ON/OFF Control – Positive Logic | | | | | |
| ON state | Pin open = ON or | 2 | | 6.5 | V |
| Control Current | Leakage current | | | 0.16 | mA |
| OFF state | | 0 | | 0.8 | V |
| Control current | Sinking | 0.3 | | 0.36 | mA |
| Delayed Start | Upon every instance the 48Vdc input is applied to the power module there shall be 110 mSec delay before the DC/DC converter switches ON to provide output curren | | | | |

| ENVIRONMENTAL CHARACTERISTICS | | | | | |
|-------------------------------|---|-----|-------|-------|--------|
| Parameter | Conditions | Min | Тур | Max | Units |
| Temperature - Storage | Including transport | -40 | | 125 | |
| Temperature - Operating Case | | -20 | | 105 | °C |
| Humidity - Operating | Non-condensing | 10 | | 85 | %RH |
| Altitude - Operating | Maximum power capability at altitude: to 94% of max power rating @ 1km to 87% of max power rating @ 2km to 80% of max power rating @ 3km | 0 | | 3,000 | meters |
| Temperature - Case | Operational, Monitor ref. location, see Fig. 3 | | | 115 | °C |
| Temperature - Rise | ΔT – From T _{REFERENCE} (Case) to T _{Ambient} Reference location see Fig. 3 – Mechanical) | | 25 | | °C |
| Service Life | Operational | | 2,670 | | Hrs. |
| Ingress Protection | Rating of IP67 | | | | |
| Flammability | Case material is rated for level of UL94 V0 | | | | |
| Safety Approval | UL/CUL/CB 62368-1 approved | | | | |
| Outside Dimensions | 78.7mm x 119.3mm x 39.9mm, nominal | | | | |
| Case Material | Cast aluminum - Matte Black Anodize | | | | |
| Weight (typ.) | 0.68 / 1.5 | | | | kg/lbs |

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| ISOLATION CHARACTERISTICS | | | | |
|---|---------------------|--|--|--|
| Parameter | Description | | | |
| Input to output | Non-isolated design | | | |
| Input return and all output return lines are electrically connect | ed to chassis | | | |

| EMISSIONS AND IMMUNITY | | |
|--------------------------------------|--|---|
| Parameter | Method/Standard | Compliance |
| Radiated - Emissions (Broadband) | ECE R010r5e, Annex 7 | ECE R010r5e Para 6.5 (w/ 3dB margin) |
| Radiated - Emissions (Narrowband) | ECE R010r5e, Annex 8 | ECE R010r5e Para 6.6 (w/ 3dB margin) |
| Conducted Transients - Emissions | ISO 7637-2 per ECE R010r5e, Annex 10. | per ECE R010r5e Para 6.7 (w/ 3dB margin) Table 1 for 12V systems. |
| EM Radiation - Immunity | ECE R010r5e, Annex 9 | ECE R010r5e Para 6.8 |
| Conducted Transients – Immunity | ISO 7637-2 per ECE R010r5e, Annex 10. | per ECE R010r5e Para 6.9 Table 2 for 12V systems. (Test pulses 1, 2a, 2b, 3a, 3b and 4) |
| ESD - Immunity | IEC/EN 61000-4-2 | 8kV Direct Contact Discharge 25kV Indirect (Air) Discharge |

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Performance Curves



Figure 1b: Power Dissipation



Figure 2a: Thermal Power Derating Curves



NOTE: Above, are the output power derating curves with an output load at 20Adc.

(x axis = Baseplate Temperature. Natural Conduction/Baseplate Controlled.)

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Mechanical Specifications





Figure 3: Side View





Dimensions are in inches (mm) shown for ref. only.



Tolerances (unless otherwise specified): .XX \pm 0.02 (0.5) .XXX \pm 0.010 (0.25) Angles \pm 2°

| CABLE SPECIFICATIONS | | | | | |
|----------------------|-----------|------------|-------------------|-------|--|
| Run # | Function | Wire Size | Cable Length, "L" | Color | |
| | | 48V INPUT | | | |
| 1 | 48V IN | 0.75 mm2 | 11.8" [300 mm] | Red | |
| 2 | GND (48V) | 0.75 mm2 | 11.8" [300 mm] | Black | |
| | | 12V OUTPUT | | | |
| 3 | +12V OUT | 4.0 mm2 | 11.8" [300 mm] | Red | |
| 4 | GND (12V) | 4.0 mm2 | 11.8" [300 mm] | Black | |
| | | SIGNAL | | | |
| 5 | ENABLE | 0.35mm2 | 11.8" [300 mm] | White | |

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Shipping Trays and Box



Figure 5: Shipping Carton Inside Dimensions = 14.4" x 12.4" x 5.0"

MPQ = 4

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